

# Mirafi<sup>®</sup> 180N

Mirafi<sup>®</sup> 180N is a needlepunched nonwoven geotextile composed of polypropylene fibers, which are formed into a stable network such that the fibers retain their relative position. Mirafi<sup>®</sup> 180N geotextile is inert to biological degradation and resists naturally encountered chemicals, alkalis, and acids.

Mechanical Properties	Test Method	Unit	Minimum Average Roll Value	
			MD	CD
Grab Tensile Strength	ASTM D 4632	N (lbs)	912 (205)	912 (205)
Grab Tensile Elongation	ASTM D 4632	%	50	50
Trapezoid Tear Strength	ASTM D 4533	N (lbs)	356 (80)	356 (80)
CBR Puncture Strength	ASTM D 6241	N (lbs)	2225 (500)	
Apparent Opening Size (AOS) <sup>1</sup>	ASTM D 4751	mm (U.S. Sieve)	0.18 (80)	
Permittivity	ASTM D 4491	sec <sup>-1</sup>	1.1	
Flow Rate	ASTM D 4491	l/min/m <sup>2</sup> (gal/min/ft <sup>2</sup> )	3870 (95)	
UV Resistance (at 500 hours)	ASTM D 4355	% strength retained	70	

<sup>1</sup> ASTM D 4751: AOS is a Maximum Opening Diameter Value

Physical Properties	Test Method	Unit	Typical Value	
Weight	ASTM D 5261	g/m <sup>2</sup> (oz/yd <sup>2</sup> )	271 (8.0)	
Thickness	ASTM D 5199	mm (mils)	1.8 (72)	
Roll Dimensions (width x length)	--	m (ft)	3.8 x 110 (12.5 x 360)	4.5 x 91 (15 x 300)
Roll Area	--	m <sup>2</sup> (yd <sup>2</sup> )	418 (500)	
Estimated Roll Weight	--	kg (lb)	120 (265)	

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